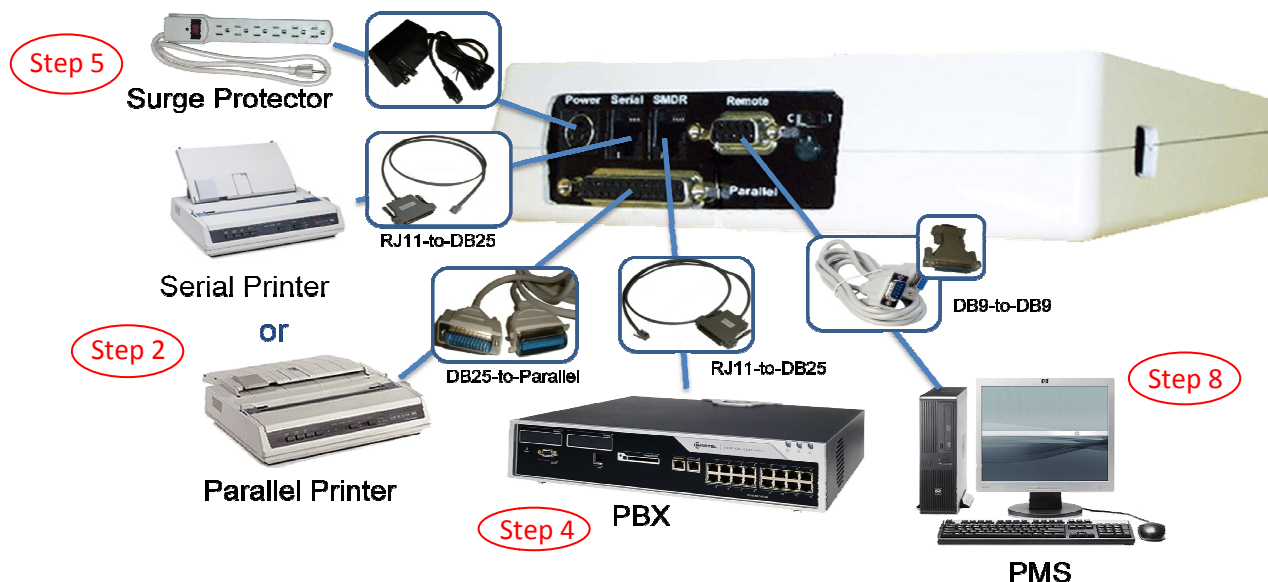



# Basic Installation Instructions: INN-FORM XL v18.2



**1. Prepare.** Write down the SMDR/Serial Printer baud rates (default: 1200) and Management Access Code. Make sure you received everything from TEL: INN-FORM XL System; DB25-to-RJ11 adapter (for use with serial printer); power supply cord; and IFXL User Manual. If you ordered the XL Adapter Kit, it will include two additional adapters: RJ11-to-DB25 and DB9-to-DB25.

**2. Setup Dot Matrix Printer.** For serial printers, use DB25-to-RJ11 adapter cable (included, labeled *Printer*); for parallel printers, use DB25-to-parallel cable. Connect XL to printer, load paper, and plug printer into AC outlet. See page 33 of manual to change printer types.

**3. Connect to the telephone system (PBX).** Make sure that PBX's SMDR pin outs are same as XL's SMDR (XL is setup already if PBX data was correctly ordered). The PBX's SMDR port must send data on a continuous basis (no handshaking). See pg. 56 of manual for help. Connect PBX SMDR cable to RJ11 jack on XL. If PBX has a DB9 or DB25 connector, use an adapter to connect to the XL (RJ11-to-DB25 adapter included w/ XL Adapter Kit, labeled *SMDR*).

**4. Plug in the XL unit.** Plug the power cord into a Surge Protector (recommended) or AC outlet and then into XL. The XL should immediately print a Start-up or Reset Report. If the report doesn't print, check the printer and XL settings, and press Reset (  - TEL logo) to try again.

**5. Test XL keypad.** Make sure all buttons (keys) work correctly. If each one emits an audible sound, then you're OK. Press CANCEL when you're done testing.

**6. Initialize the XL.** Press MGMT ACCESS, enter your code, and press ENTER. Press PROGRAM, enter 248 and press ENTER. A reset message will print with "DEFAULTS SET", "2nd DEFAULTS SET".

**7. Perform the Valid Call Test.** This test verifies that the PBX-to-XL connection is correct. Press MGMT ACCESS, enter your code and press ENTER. Press MODE SET, enter 9, press ENTER. Press PROGRAM, enter 6, press ENTER. Press YES to the prompt "PRINT 0 \$?". Press ENTER. Make three test calls. Make a local call, a long distance call within your Area Code, and a call outside your Area Code. Make sure each test call lasts longer than the set grace period (abt. 1 minute). You should see a printout of each call with its corresponding call type. Press MGMT ACCESS to clear the screen.

**8. Connect to Property Management System (PMS).** Connect the Remote Port to the PMS (DB9-to-DB25 adapter included with XL Adapter Kit). Make a test call to verify that data is being sent to the PMS.

For additional instructions please refer to the INN-FORM XL Manual.